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D3245-1
Job Sheet 181219



Part No: D3245-1

Job Qty: 5 ea

Part Name: Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 3,4 IPP A 04.07.07 New issue KJ/JLM IPP Rev:b ECN 1052 07-10-31 DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		SC 8/18/18
100	Waterjet	5 pcs	8/31/18	8/31/18	0.00	1.01	Waterjet1		SC 8/18/18
110	QC	5 pcs	8/31/18	8/31/18	0.00	0.00	QC2 Waterjet-1		SC 8/18/18
120	QC	5 pcs	8/31/18	8/31/18	0.00	0.00	QC8-2		38 DAS
130	Brake NC	5 pcs	8/31/18	8/31/18	0.11	2.12	Brake NC 1		9-89 30
140	QC	5 pcs	8/31/18	8/31/18	0.00	0.00	QC5		9-89 30
150	Packaging	5 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3		DEC 31 2018 30
160	QC21-SA	5 Ea	8/31/18	8/31/18	0.00	0.00	QC21		DEC 31 2018 30

Part Op 100 - 1-Cut as per Dwg D3245 ****prog.D3245-1/-2****

Descriptions: 130 - 1- C'sink as per Dwg D3245 2- Form D3245-1 as per Dwg D3245 Identify as D3245-1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	4.0200 sf (.804 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S22GA	4	170	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 9:28 AM Dart.lajeunesse.marie

DAS
70
9-89

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____ Step #: _____ IQTV Effective : _____ MRB (QSI042) Approval _____

Description Work Order Deviation

	
Container No: S100804 Part: D3245-1 Job No: 181219 Serial No/Batch: S100804 Revision: Inspector: Exp Date: Instructions: Various STC's	Date: 08/10/18

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Wrong ☐
Design ☐	Operator ☐	Bending ☐	nensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Con ☐	r tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	ect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Part moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	

